

CASTOR[®] MOTOR SERIES

LOW-COST, HIGH-RELIABILITY BOOSTERS

The CASTOR motor family was originally developed in the mid-to-late 1950s to support the NASA Scout and Little Joe vehicles. In 1969, the CASTOR IV was developed to provide first stage propulsion for the Athena H and was later adapted as a strap-on booster for Delta II. The CASTOR I-IV family has a combined total of over 1,900 flights and a demonstrated reliability of 99.95%. Since then, newer derivatives including the CASTOR IVA, IVA-XL, and IVB have replaced the CASTOR IV motor.

- CASTOR IVA, high-performance strap-on propulsion launch vehicles
- CASTOR IVA-XL, 8-foot extended length version with 30% greater launch capability
- CASTOR IVB, thrust vector control version with first stage, second stage, or strap-on booster application

Northrop Grumman currently manufactures a complete line of first- and second-stage and strap-on solid rocket motors. Over 50% of the U.S. space launches carry commercial satellites and CASTOR motors are designed to provide low-cost, high-reliability propulsion to support that access to space. Northrop Grumman has used the base technology from four generations of ballistic missile boosters and the technology and experience from expendable launch vehicle programs to continue to add to the CASTOR series.

Development of the CASTOR 120 motor began in 1989. The CASTOR 120 was designed, using proven technology, to meet the need for a medium-sized, reliable, solid rocket booster. The primary goals of the program were to achieve a >0.999 reliability rating and a 50% cost reduction. CASTOR 120 motors have served as stage one of the Lockheed Martin Athena I and stages one and two on Athena II, and Northrop Grumman Taurus and Minotaur-C vehicles used it as an initial stage (Stage 0) booster.

The CASTOR 30/30B/30XL upper stages have each flown successfully on Northrop Grumman's Antares launch vehicle for International Space Station resupply missions.

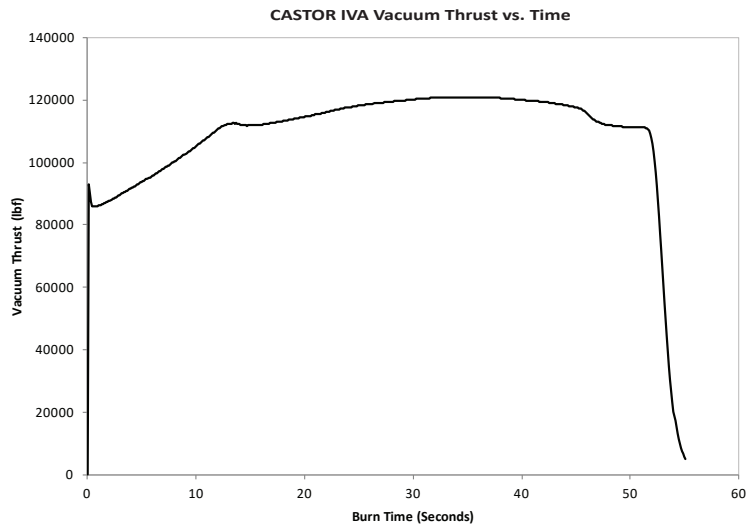
Inquiries regarding our CASTOR motor products should be directed to our business development representatives at psbdev@ngc.com.

CASTOR IVA



FIXED NOZZLE

The CASTOR IVA motor was developed in the early 1980s for NASA. By switching to HTPB propellant (from the earlier CASTOR IV), NASA was able to improve Delta II performance by 11%. Development and qualification motors were fired in 1983. Three additional qualification tests were conducted. Each Delta vehicle carried nine CASTOR IVA strap-on motors until 1993. In addition, a straight nozzle version powered Orbital Sciences' Prospector suborbital vehicle and two motors flew on the Conestoga in October 1995. CASTOR IVA motors have also flown on the Lockheed Martin Atlas IIAS, which was first flown in 1993. The four strap-on boosters on the Atlas IIAS increased payload capacity by 1,500 lb. Two boosters are ground-lit at ignition and two are air-ignition. Two configurations are available; -03, with an 11-degree canted nozzle, and -04, with a 7-degree canted nozzle.



MOTOR DIMENSIONS

Motor diameter, in.....40.1
 Overall motor length (including nozzle), in.363.4
 Nozzle exit cone diameter, in.....33.6

MOTOR PERFORMANCE (73°F NOMINAL, VACUUM)

Burn time, sec.....55.2
 Maximum thrust, lbf120,880
 Specific impulse, lbf-sec/lbm.....265.3
 Total impulse, lbf-sec.....5,967,840
 Burn time average thrust, lbf108,190

WEIGHTS, LBM

Total motor.....25,737
 Propellant22,286
 Burnout.....3,239

PROPELLANT DESIGNATION

..... TP-H8299, HTPB POLYMER, 20% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... YES

ORDNANCE..... YES

TVA NO

TEMPERATURE LIMITS

Operation..... +30°-100°F
 Storage..... +30°-100°F

PRODUCTION STATUS

..... FLIGHT PROVEN, INACTIVE PRODUCTION

For more information, contact:

psbdev@ngc.com

northropgrumman.com

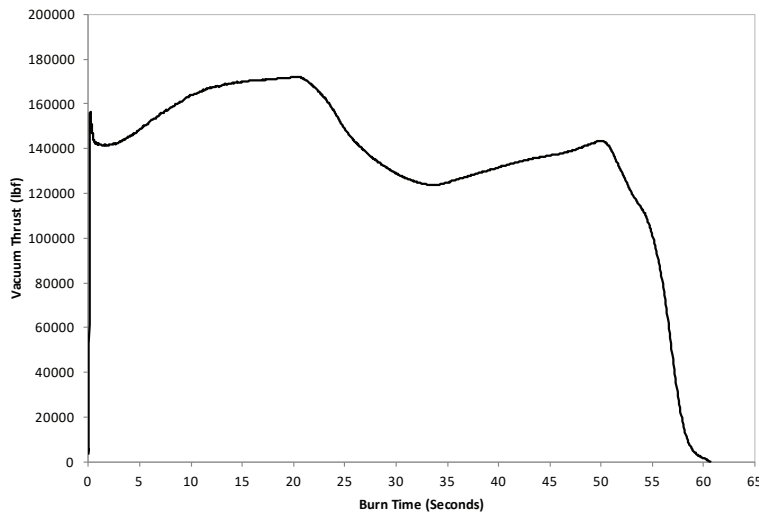
CASTOR IVA-XL



FIXED NOZZLE

The CASTOR IVA-XL motor, an 8-foot extension of the CASTOR IVA motor, was first tested in 1992. Successful qualification tests followed in 1992 and 1993. A more recent demonstration motor test was conducted in 1999. The Japanese H-IIA launch vehicle used modified CASTOR IVA-XL motors with 6-degree canted nozzles as solid strap-on boosters. The H-IIA can use two or four solid strap-on boosters depending on mission requirements and vehicle configuration. The first CASTOR IVA-XL solid strap-on booster motors flew on the H-IIA vehicles in 2002.

CASTOR IVA-XL Vacuum Thrust vs. Time



MOTOR DIMENSIONS

Motor diameter, in.....40.1
 Overall motor length (including nozzle), in.457.0
 Nozzle exit cone diameter, in.....50.5

MOTOR PERFORMANCE (73°F NOMINAL, VACUUM)

Burn time, sec.....58.0
 Maximum thrust, lbf172,060
 Specific impulse, lbf-sec/lbm.....282.4
 Total impulse, lbf-sec.....8,140,170
 Burn time average thrust, lbf140,480

WEIGHTS, LBM

Total motor.....33,031
 Propellant28,906
 Burnout.....3,653

PROPELLANT DESIGNATION

..... TP-H8299, HTPB POLYMER, 20% ALUMINUM

HAZARDS CLASSIFICATION... 1.3

RACEWAY YES

ORDNANCE YES

TVA NO

TEMPERATURE LIMITS

Operation.....+30°-100°F
 Storage...+30°-100°F

PRODUCTION STATUS

..... FLIGHT PROVEN, INACTIVE PRODUCTION

VECTORABLE NOZZLE IN-LINE BOOSTER

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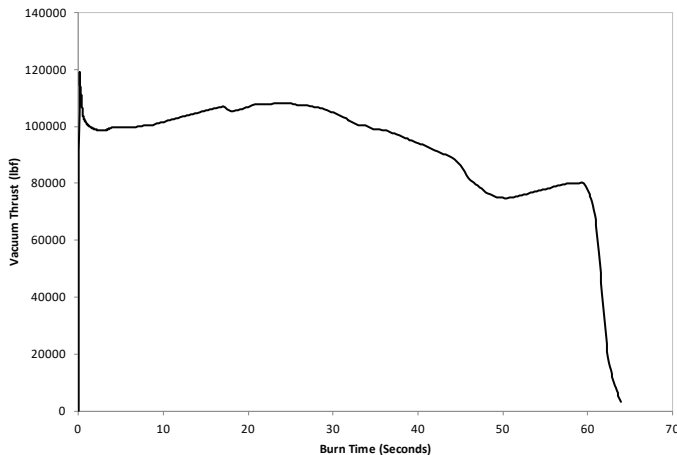
CASTOR IVB



VECTORABLE NOZZLE IN-LINE BOOSTER

The CASTOR IVB motor was the first in the series of CASTOR IV motors to incorporate thrust vector control and a regressive thrust-time trace for aerodynamic pressure considerations. It was developed for the European Space Agency's MAXUS sounding rockets and first flew in 1991. CASTOR IVB motors have provided first stage boost on all MAXUS flights. CASTOR IVB motors have also served as first stage motors for three of the U.S. Army's Theater Critical Measurement Program launches in 1996 and 1997, for the U.S. Air Force's ait-2 (launched from Kodiak, Alaska in 1999), for Spain's Capricornio in 1997, as first and second stages for the Conestoga launch vehicle in 1995, and as numerous target vehicles for the Missile Defense Agency.

CASTOR IVB Vacuum Thrust vs. Time



MOTOR DIMENSIONS

Motor diameter, in.....40.1
 Overall motor length (including nozzle), in.353.7
 Nozzle exit cone diameter, in.....37.0

MOTOR PERFORMANCE (73°F NOMINAL, VACUUM)

Burn time, sec.....63.6
 Maximum thrust, lbf.....119,150
 Specific impulse, lbf-sec/lbm267.3
 Total impulse, lbf-sec.....5,880,600
 Burn time average thrust, lbf92,490

WEIGHTS, LBM

Total motor.....25,441
 Propellant21,990
 Burnout.....3,254

PROPELLANT DESIGNATION

..... TP-H8299, HTPB POLYMER, 20% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... YES

ORDNANCE YES

TVA YES

TEMPERATURE LIMITS

Operation.....+30°-100°F
 Storage.....+30°-100°F

PRODUCTION STATUS

.....FLIGHT PROVEN, PRODUCTION

For more information, contact:

psbdev@ngc.com

northropgrumman.com

CASTOR 30



VECTORABLE NOZZLE IN-LINE UPPER STAGE BOOSTER

The CASTOR 30 is a low-cost, robust, state-of-the-art upper stage motor. This commercially developed motor is 144 inches long and nominally designed as an upper stage that can function as a second or third stage depending on the vehicle configuration. The design of the CASTOR 30 uses all flight-proven technology and materials.

MOTOR DIMENSIONS

Motor diameter, in.....92
 Overall motor length (including nozzle), in. 144.2
 Nozzle exit cone diameter, in.....49.7

MOTOR PERFORMANCE (70°F NOMINAL, VACUUM)

Burn time, sec..... 149.8
 Maximum thrust, lbf74,359
 Specific impulse, lbf-sec/lbm.....293.1
 Total impulse, lbf-sec..... 8,239,110
 Burn time average thrust, lbf53,700

WEIGHTS, LBM

Total motor.....30,590
 Propellant28,098
 Burnout.....2,268

PROPELLANT DESIGNATION

..... TP-H1265, HTPB POLYMER, 20% ALUMINUM

HAZARDS CLASSIFICATION... .. 1.3

RACEWAY..... OPTIONAL

ORDNANCE..... OPTIONAL

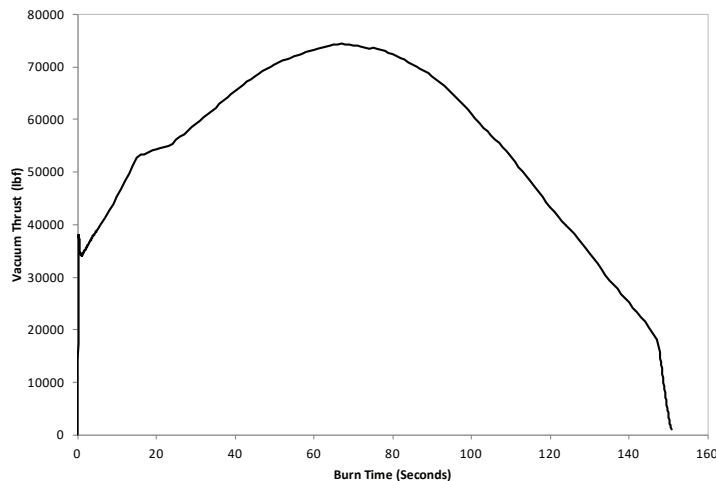
TVA YES

TEMPERATURE LIMITS

Operation..... +30°-100°F
 Storage..... +30°-105°F

PRODUCTION STATUS..... FLIGHT-PROVEN

CASTOR 30 Vacuum Thrust vs. Time



For more information, contact:

psbdev@ngc.com

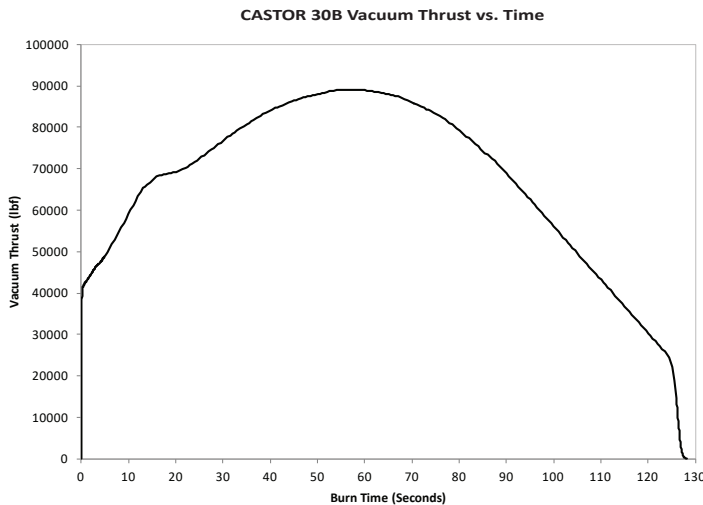
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CASTOR 30B



VECTORABLE NOZZLE IN-LINE UPPER STAGE BOOSTER

The CASTOR 30B is a low-cost, robust, state-of-the-art upper stage motor. This production motor incorporates a few modifications from the CASTOR 30, primarily a change in propellant and a longer nozzle. It is 169.9 inches long and nominally designed as an upper stage that can function as a second or third stage depending on the vehicle configuration.



MOTOR DIMENSIONS

Motor diameter, in.....92
 Overall motor length (including nozzle), in. 169.9
 Nozzle exit cone diameter, in.....62.4

MOTOR PERFORMANCE (70°F NOMINAL, VACUUM)

Burn time, sec..... 126.7
 Maximum thrust, lbf89,090
 Specific impulse, lbf-sec/lbm.....300.6
 Total impulse, lbf-sec..... 8,539,320
 Burn time average thrust, lbf 67,370

WEIGHTS, LBM

Total motor.....30,800
 Propellant28,405
 Burnout.....2,203

PROPELLANT DESIGNATION

..... TP-H8299, HTPB POLYMER, 20% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... OPTIONAL

ORDNANCE OPTIONAL

TVA YES

TEMPERATURE LIMITS

Operation..... +30°-100°F
 Storage... +30°-105°F

PRODUCTION STATUS..... FLIGHT-PROVEN

For more information, contact:

psbdev@ngc.com

northropgrumman.com

CASTOR 30XL



VECTORABLE NOZZLE IN-LINE UPPER STAGE BOOSTER

The CASTOR 30XL is a low-cost, robust, state-of-the-art upper stage motor. CASTOR 30XL is more than a stretched version of the CASTOR 30. The motor also capitalizes on existing common designs and materials, plus lessons learned while developing the Large Class Stage I and III. The motor is 235.8 inches long and nominally designed as an upper stage that can function as a second or third stage depending on the vehicle configuration. The nozzle is 8 feet long with a submerged design with a high-performance expansion ratio (55.9:1) and a dual density exit cone well suited for high altitude operation. It features an electro-mechanical thrust vector actuation system with actuators, thermal battery, and electronic controller. First flight on Antares was October 2016.

MOTOR DIMENSIONS

Motor diameter, in.....	92
Overall motor length (including nozzle), in.....	235.8
Nozzle exit cone diameter, in.....	78.7

MOTOR PERFORMANCE (70°F VACUUM, VACUUM)

Burn time, sec.....	155.0
Maximum thrust, lbf.....	119,900
Effective specific impulse, lbf-sec/lbm.....	294.4
Total impulse, lbf-sec.....	16,174,800
Burn time average thrust, lbf.....	104,350

WEIGHTS, LBM

Total motor.....	58,217
Propellant.....	54,949
Burnout (est.).....	3,069

PROPELLANT DESIGNATION

.....QDL-1, HTPB POLYMER, 19% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... NO

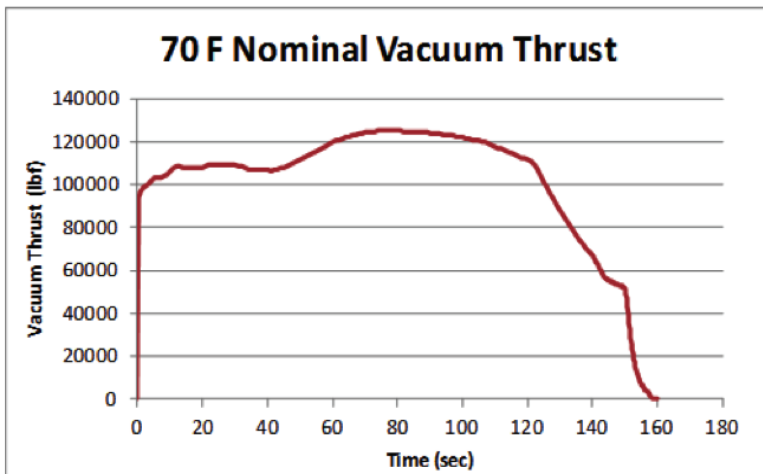
ORDNANCE..... NO

TVA..... YES

TEMPERATURE LIMITS

Operation.....	+55°-85°F
Storage.....	+30°-100°F

PRODUCTION STATUS..... FLIGHT-PROVEN,
..... IN PRODUCTION



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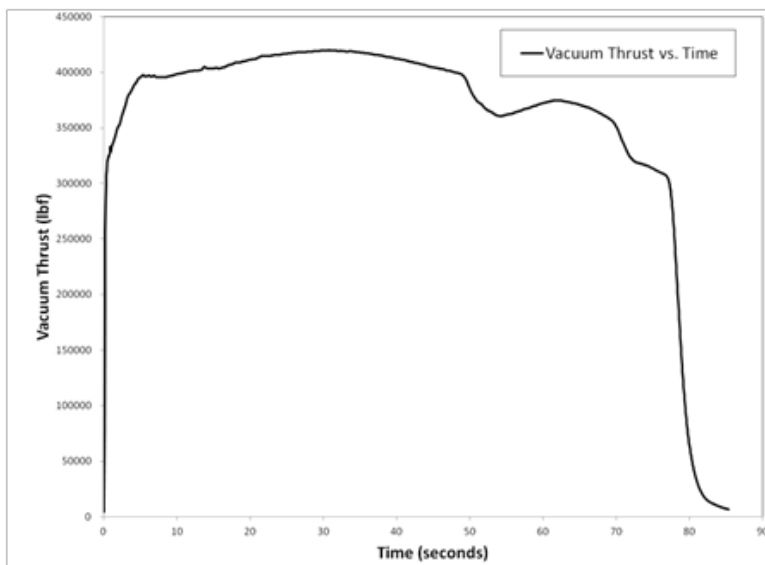
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CASTOR 120



VECTORABLE NOZZLE

The CASTOR 120 was designed, using proven technology, to meet the need for a medium-sized, reliable solid rocket booster. While primarily anticipated for in-line use, the CASTOR 120 motor can also be configured as a strap-on booster with a moveable nozzle and a cold-gas blowdown system thrust vector control. The thrust vector control system can be removed and the nozzle fixed. The propellant grain can also be tailored to reduce thrust during max-Q pressure for high initial thrust or for a regressive thrust to reduce acceleration. To date, the CASTOR 120 has been used in both first stage and second stage applications.



MOTOR DIMENSIONS

Motor diameter, in.....	92.0
Overall motor length (including nozzle), in.....	355
Nozzle exit cone diameter, in.....	59.7

MOTOR PERFORMANCE (70°F VACUUM, VACUUM)

Burn time, sec.....	79.4
Maximum thrust, lbf.....	440,000
Specific impulse, lbf-sec/lbm.....	280
Total impulse, lbf-sec.....	30,000,000
Burn time average thrust, lbf.....	379,000

WEIGHTS, lbm

Total motor.....	116,993
Propellant.....	107,914
Burnout.....	9,097

PROPELLANT DESIGNATION

..... TP-H1246, HTPB POLYMER, 19% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... YES

ORDNANCE..... YES

TVA..... YES

TEMPERATURE LIMITS

Operation.....	+30°-100°F
Storage.....	+30°-100°F

PRODUCTION STATUS

..... FLIGHT PROVEN, INACTIVE PRODUCTION

For more information, contact:

psbdev@ngc.com

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CASTOR 120XL



VECTORABLE NOZZLE BOOSTER

The CASTOR 120XL is a new low-cost, robust, state-of-the-art booster stage. CASTOR 120XL is more than just a stretched version of the CASTOR 120. The motor also capitalizes on existing common designs and materials, as well as lessons learned while developing the Large Class Stage I and III for the U.S. Air Force. The motor is 378.3 inches long and nominally designed as a medium-sized in-line booster. It features an electro-mechanical thrust vector actuation system with actuators, thermal battery and electronic controller.

MOTOR DIMENSIONS

Motor diameter, in.....	92.1
Overall motor length (including nozzle), in.	378.3
Nozzle exit cone diameter, in.....	59.8

MOTOR PERFORMANCE (70°F VACUUM, VACUUM)

Burn time, sec.....	83.5
Maximum thrust, lbf.....	458,500
Effective specific impulse, lbf-sec/lbm.....	279.1
Total impulse, lbf-sec.....	31,892,000
Burn time average thrust, lbf.....	381,701

WEIGHTS, LBM

Total motor.....	123,383
Propellant.....	114,194
Burnout (est).....	8,850

PROPELLANT DESIGNATION

..... TP-H1246, HTPB POLYMER, 19% ALUMINUM

HAZARDS CLASSIFICATION..... 1.3

RACEWAY..... Yes

ORDNANCE..... Yes

TVA..... Yes

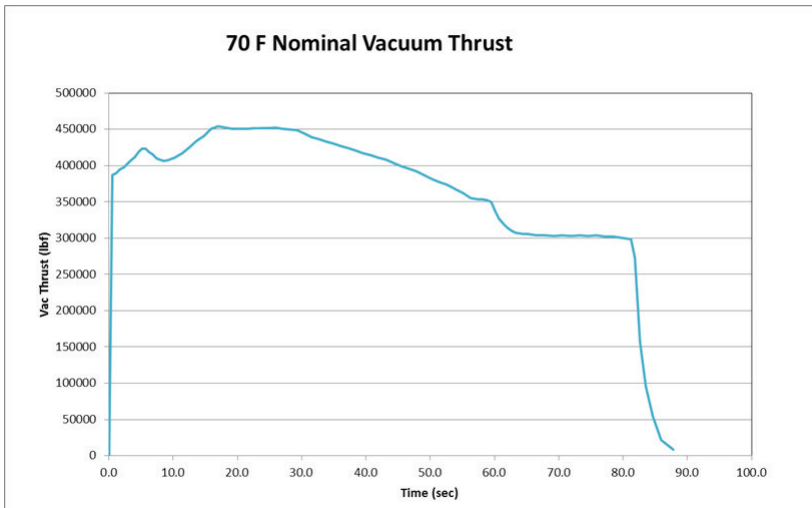
TEMPERATURE LIMITS

Operation..... +30°-100°F

Storage..... +30°-100°F

PRODUCTION STATUS

..... QUALIFIED, INACTIVE PRODUCTION



For more information, contact:

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